

540

| | | |
|---|---------------------|------------|
| DART AEROSPACE LTD | Work Order: | 24200 |
| Description: Cross Bolt Spacer | Part Number: | D2649 |
| Drawing: D2649 Rev. B1 RF 02/06/13 | Qty: | 1000, 1006 |

| Step | Location | Procedure | By | Date | qty |
|------|------------|--|-----|----------|------|
| 1 | EXPEDITING | Open W/O | JP | 05/09/06 | 1000 |
| 2 | CNC-CELL | Machine as per folio FA 215 on cobra machine. Material: 6061-T6 or 5052-H32, 0.375" Dia X 0.058" Wall Batch <u>718730</u> 418734 | 9ml | 05/10/26 | 1006 |
| 3 | QC | Inspect Level 2 | 9ml | 05/10/26 | 1006 |
| 4 | QC | Inspect Level 8 | EP | 05/10/26 | 1006 |
| 5 | STORES | Identify and stock | PU | 05/10/26 | 1006 |
| 6 | EXPEDITING | Close W/O Inspect level 21 Cost / part: .60 545 05/10/27 1006 | LP | 05/10/27 | 1006 |

| Rev | Date | Change | Revised By | Approved |
|-----|----------|------------------------|------------|----------|
| E | 01.04.20 | In-house process | EC | |
| F | 02.03.26 | Added turning on Cobra | NG | |
| G | 02.04.04 | Added inspect level 8 | NG | 02-04-05 |

RELEASED

02/04/04

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

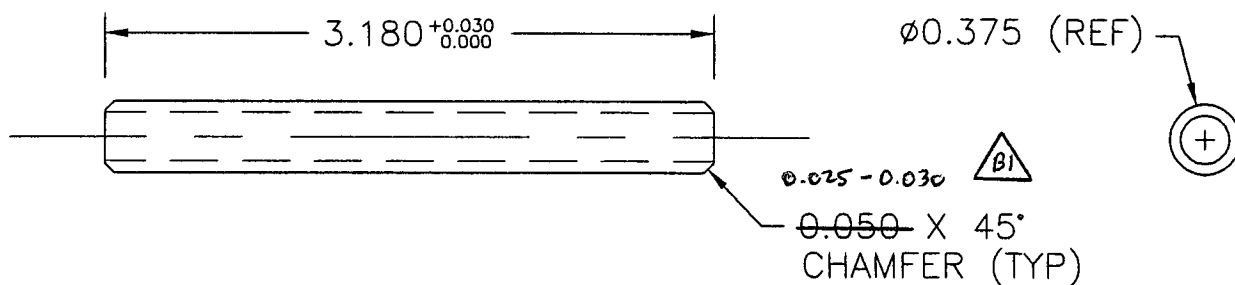
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



| | | | |
|----------------------|--------------------------|---|------------------------|
| DESIGN <i>DM</i> | DRAWN BY <i>KE</i> | DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA | |
| CHECKED <i>DM</i> | APPROVED <i>BW</i> | DRAWING NO. D2649 | REV. B SHEET 1 OF 1 |
| DATE 98.01.14 | | TITLE CROSS BOLT SPACER | SCALE 1:1 |
| A | 97.03.25 | NEW ISSUE | |
| B | 98.01.14 | 3.180 WAS 3.230, ADD CHAMFER | |
| BI | # CP 02.06.13 | REDUCE CHAMFER PER TSR 1296. | |

RELEASED
98.01.20 DS



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO REPLACEMENT
WITHOUT NOTICE
WITHOUT ORDER

MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)
0.375 DIA 0.058 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 02, 2005
09:01 am

| | | | |
|-------------------|--------------------|------------------------------|----------------|
| Work Order No | : 0024200 | Department Code: | |
| Project Name | : D2649 | Burden Flags | : NNNNNNNN |
| Project For | : WK540 | WO Status | : Open |
| Work Order Type | : Main | Invoice State | : Not Invoiced |
| Main WO Number | : | Invoice Date | : |
| House Part Number | : D2649 | Invoice Number | : |
| Description | : Crossbolt Spacer | Invoice Amount | : 0.00 |
| Manufactured | : Yes | | |
| Amount Req'd | : 1000 | Order Entry No | : |
| Amount Done | : 0 | OE Value | : 0.00 |
| Start Date | : 09-01-05 | | |
| Est Finish Date | : 10-06-05 | Est Mark Up | : 0.000% |
| Act Finish Date | : | Actual Mark Up | : 0.000% |
| Drawings Req'd | : No | | |
| Ok for Approval | : | | |
| Approval Rec'd | : | \$0 Posted to Finished Goods | |

| | Estimated | Actual | Var. % | Posted | To Post |
|-------------------|-----------|--------|--------|--------|---------|
| Material Cost | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours | 0.00 | 0.00 | 0.00 | | |
| Engineering Cost | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours | 0.00 | 0.00 | 0.00 | | |
| Production Cost | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours | 0.00 | 0.00 | 0.00 | | |
| Packaging Cost | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours | 0.00 | 0.00 | 0.00 | | |
| OverHead Cost | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours | 0.00 | 0.00 | 0.00 | | |
| CNC | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours | 0.00 | 0.00 | 0.00 | | |
| Misc. | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Burden | 0.00 | 0.00 | 0.00 | | |
| Total Cost | 0.00 | 0.00 | 0.00 | | |
| Mark up | 0.000 | 0.000 | | | |
| Selling Cost | 0.00 | 0.00 | | | |

| | Estimated | Actual |
|------------------------|-----------|--------|
| Labour Hrs/Amount Done | 0.00 | 0.00 |
| Profits/(Loss) | 0.00 | 0.00 |